DECLARATION OF PERFORMANCE

Acc. to (EU) N°305/2011
Issue date: 06/05/2019 Review date: 19/02/2024 V: 3.0
0035-CPR-C954

1. Unique identification code of the product-type:
UNE EN ISO 14343-A

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11 (4):

GW ROLLER 2.30 (308LSi) ||BS300|| Stainless Wire EN 14343-A: G 19 9 L Si || AWS A5.9: ER308LSi
HILO ER308LSi ||BS300|| Stainless Wire EN 14343-A: G 19 9 L Si || AWS A5.9: ER308LSi
GW ROLLER 2.31 (316LSi) ||BS300|| Stainless Wire EN 14343-A: G 19 12 3 L Si || AWS A5.9: ER316LSi
GW ROLLER 2.31 (316LSi) ||BS300|| Stainless Wire EN 14343-A: G 19 12 3 L Si || AWS A5.9: ER316LSi
GW ROLLER 2.32 (309LSi) ||BS300|| Stainless Wire EN 14343-A: G 23 12 L Si || AWS A5.9: ER309LSi
HILO ER309LSi ||BS300|| Stainless Wire EN 14343-A: G 23 12 L Si || AWS A5.9: ER309LSi
GW ROLLER 2.33 (307Si) ||BS300|| Stainless Wire EN 14343-A: G 18 8 Mn || AWS A5.9: ER307Si
WIRE ER307Si ||BS300|| Stainless Wire EN 14343-A: G 18 8 Mn || AWS A5.9: ER307Si
GW STICK 3.30 (308LSi) |||| Stainless Rod EN 14343-A: W 19 9 L Si || AWS A5.9: ER308LSi
TIG ROD ER308LSi |||| Stainless Rod EN 14343-A: W 19 9 L Si || AWS A5.9: ER308LSi
GW STICK 3.31 (316LSi) |||| Stainless Rod EN 14343-A: W 19 12 3 L Si || AWS A5.9: ER316LSi
TIG ROD ER316LSi |||| Stainless Rod EN 14343-A: W 19 12 3 L Si || AWS A5.9: ER316LSi
GW STICK 3.32 (309LSi) |||| Stainless Rod EN 14343-A: W 23 12 L Si || AWS A5.9: ER309LSi
TIG ROD ER309LSi |||| Stainless Rod EN 14343-A: W 23 12 L Si || AWS A5.9: ER309LSi

3. Intended use or uses of the construction product, in accordance with the aplicable harmonised technical specification, as foreseen by the manufacturer:
Metallic structural works.

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5): CHAVES BILBAO, S.L.- P.I. SARRIKOLA. C/BIZKARGI,6. LARRABETZU – BIZKAIA – SPAIN.
Tel: +34 944123456 – email: info@chavesbao.com

5. System or system of assessment and verification of constancy of performance of the construction product as set out in Annex V:
System 2+

6. Factory production control certification body notified nº0035 (TÜV Rheinland Industrie Service GmbH), that has carried out the initial inspection of the factory and the FPC, the permanent monitoring, evaluation and supervision of the FPC, and has issued the certificate of conformity of the FPC. 0035-CPR-C954.

7. Declared performance:

	C	Si	Mn	P	S	Cr	Ni	Mo	N	Cu	Otros
308LSi	0,03	0,65-1,0	1-2,5	0,03	0,03	19,5-22	9,0-11	0,75		0,75	
316LSi	0,03	0,65-1,0	1-2,5	0,03	0,03	18-20	11,0-14	2,0-3		0,75	
309LSi	0,03	0,65-1,0	1-2,5	0,03	0,03	23-25	12,0-14	0,75		0,75	
307Si	0,04-0,14	0,30-0,65	3,30-4,75	0,03	0,03	19,5-22	8-10,7	0,5-1,5		0,75	
310	0,08-0,15	0,3-0,65	1,0-2,5	0,03	0,03	25-28	20-22,5	0,75		0,75	
312	0,15	0,3-0,65	1-2,5	0,03	0,03	28-32	8,0-10,5	0,75		0,75	
410NiMo	0,06	0,5	0,6	0,03	0,03	11-12,5	4-5,0	0,4-0,7		0,75	
2209	0,03	0,9	0,5-2	0,03	0,03	21,5-23,5	7,5-9,5	2,5-3,5	0,08-0,2	0,75	
2594	0,03	1	2,5	0,03	0,02	24-27	8-10,5	2,5-4,5	0,2-0,3	1,5	W1,0

8. The performace of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Beatriz Andújar
Quality and Environment Manager
19th February, 2024, Larrabetzu.