

1. Unique identification code of the product-type:

UNE EN ISO 3581-A

2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11 (4):

GW SPARK 1.30 (E308L-16) ||VAC-PAC|| Stainless Electrode EN 3581-A: E 19 9 LR 12 || AWS A5.4: E308L-16
 ELECTRODE E308L-16 ||VAC-PAC|| Stainless Electrode EN 3581-A: E 19 9 LR 12 || AWS A5.4: E308L-16
 GW SPARK 1.31 (E316L-16) ||VAC-PAC|| Stainless Electrode EN 3581-A: E 19 12 3 LR 12 || AWS A5.4: E316L-16
 ELECTRODE E316L-16 ||VAC-PAC|| Stainless Electrode EN 3581-A: E 19 12 3 LR 12 || AWS A5.4: E316L-16
 GW SPARK 1.34 (E309L-17) ||VAC-PAC|| Stainless Electrode EN 3581-A: E 23 12 L R || AWS A5.4: E309 L 17
 ELECTRODE E309L-17 ||VAC-PAC|| Stainless Electrode EN 3581-A: E 23 12 L R || AWS A5.4: E309 L 17
 GW SPARK 1.32 (E312-16) ||VAC-PAC|| Stainless Electrode EN 3581-A: E 29 9 R 12 || AWS A5.4: E312-16
 GW SPARK 1.32 (E312-16) ||BLISTER|| Stainless Electrode EN 3581-A: E 29 9 R 12

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

Metallic structural works.

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5): CHAVES BILBAO, S.L.- P.I. SARRIKOLA. C/BIZKARGI,6. LARRABETZU – BIZKAIA – SPAIN.

Tel: +34 944123456 – email: info@chavesbao.com

5. System or system of assessment and verification of constancy of performance of the construction product as set out in Annex V:

System 2+

6. Factory production control certification body notified n°0035 (TÜV Rheinland Industrie Service GmbH), that has carried out the initial inspection of the factory and the FPC, the permanent monitoring, evaluation and supervision of the FPC, and has issued the certificate of conformity of the FPC. 0035-CPR-C954.

7. Declared performance:

	C	Si	Mn	P	S	Cr	Ni	Mo	Cu
19 9 L	0,04	1,2	2	0,03	0,025	18-21	9,0-11,0	0,75	0,75
19 12 3 L	0,04	1,2	2	0,03	0,025	17-20	10,0-13,0	2,5-3,0	0,75
23 12 L	0,04	1,2	2,5	0,03	0,025	22-25	11,0-14,0	0,75	0,75
23 12 2 L	0,04	1,2	2,5	0,03	0,025	22-25	11,0-14,0	2,0-3,0	0,75
25 20	0,06-0,2	1,2	1,0-5	0,03	0,025	23-27	18,0-22,0	0,75	0,75
29 9	0,15	1,2	2,5	0,035	0,025	27-31	8,0-12,0	0,75	0,75

8. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 7.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:



Beatriz Andújar
 Quality and Environment Manager
 19th February, 2024, Larrabetzu.